



## PRODUCT DATA SHEET

Date: 05/03/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Satin Cloth \*\* Badge \*\* 80# Scored (Disc 2022)

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Facestock: **Satin Cloth**

A bright white rayon/ acetate cloth typically used for name badge labels. Fabric count: Warp 192 and Fill 50

Caliper:

**Typical Value**  
6.4 mils

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Adhesive: **Badge**

Badge adhesive is a specialty emulsion acrylic adhesive specifically designed for short-term name badge applications involving most common apparel fabrics.

Caliper:

**Typical Value**

Service Temperature:

.6 mils  
-40 to 240 °F

Minimum Application Temperature:

20 °F

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Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:

**Typical Value**

Caliper:

78 #/3300 ft<sup>2</sup>

Tensile MD/CD:

4.6 mils

Tear MD/CD:

48 / 25 #/inch

Opacity:

65 / 90 grams

89%

**Total Product Caliper:** 11.6 mils  
**Product Basis Weight Per MMSI:** 180.63 #

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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