

PRODUCT DATA SHEET

Date: 05/03/2024

Spinnaker 550 Summit Avenue Troy, Oh 45373 800 543-9452

DigiTM Matte Cover-up ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi**TM **Matte Cover-up**A C1S matte finish paper with the added barrier coat for increased opacity and cover-up applications that as a construction (Perm/80# liner) is certified* to print on HP Indigo sheet-fed presses.

*Independent testing was performed at the Printing Application

Laboratory at Rochester Institute of Technology.

Typical Value

 Basis Weight:
 60 #/3300 ft²

 Caliper:
 3.7 mils

 Opacity:
 >98%

 Brightness:
 84.2%

 GSM:
 231

Adhesive: **SP924G Permanent** SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive

designed to cut cleanly while yielding excellent adhesion to a wide variety of

surfaces, including corrugated and low energy surfaces.

Typical Value

Caliper: .6 mils

Service Temperature: -40 to 240 °F

Minimum Application Temperature: 20 °F

Release Liner: 80# Scored (Disc 2022) A white Kraft liner providing excellent layflat characteristics and internal

strength for kiss cut applications.

Typical Value

 Basis Weight:
 78 #/3300 ft²

 Caliper:
 4.6 mils

 Tensile MD/CD:
 48 / 25 #/inch

 Tear MD/CD:
 65 / 90 grams

Opacity: 89%

Total Product Caliper: 8.9 mils Product Basis Weight Per MMSI: 306.95 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104 For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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